



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - AMS 6386 Type 12

Standard Specification for Sheet and Plate-Heat Low Alloy

Group - Ferrous Mild Steel Alloys

Sub Group - AMS 6386 Type 12 Sheet and Plate-Heat Low Alloy

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 - 0.200	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.150 - 0.350		
Manganese	Mn %	0.600 - 1.000		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.400 - 0.650		
Nickel	Ni %	0.700 - 1.000		
Molybdenum	Mo %	0.400 - 0.600		
Copper	Cu %	0.150 - 0.500		
Vanadium	V %	0.030 - 0.080		
Boron	B %	0.0005 - 0.005		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		

Mechanical Properties	
Tensile Strength in Mpa	758 - 896
Yield Strength in Mpa	689 min.
Elongation in %	18 min.
Reduction of Area in %	30 min.
Hardness in HB	235 - 293
Impact in Joule	13 J @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.8719	DIN	Germany	Steel
1.892	EN	European Union	Steel
J12084	UNS	USA	Casting
K11576	UNS	USA	Casting
SA-487 Grade 7A	ASME	USA	Casting
SA-592 Grade F	ASME	USA	Forging
A487 7A	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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